



***THERMAL DYNAMICS***  
***Professional*** 

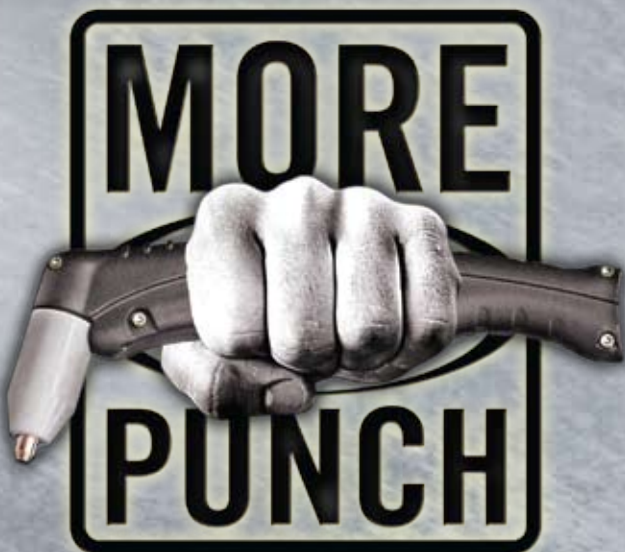
# TRUE SERIES



***THERMAL DYNAMICS***  
***CUTMASTER® TRUE™ SERIES***







WHEN YOU NEED IT.

## CUTMASTER, Why TRUE?

The new and improved CUTMASTER® TRUE™ Series has been designed with the idea that recommended cut capacity should also be the TRUE cut capacity.

The TRUE Cut Series eliminates the concept of having to “buy up”, purchasing a machine larger than you actually need.

With the introduction of the CUTMASTER TRUE Series, a one-half inch recommended capacity machine will cut one-half inch material **ALL DAY, EVERY DAY. NO EXCEPTIONS.**



# 1torch®

with SURELOK® Technology

FOUR YEAR

# 4

WARRANTY

CUTMASTER  
TRUE SERIES

# 39

RECOMMENDED CUT  
**1/4"**

MAXIMUM CUT

# 5/8"

# 150%

# MORE PUNCH

WHEN YOU NEED IT.

CUTMASTER  
TRUE SERIES

# 52

RECOMMENDED CUT  
**1/2"**

MAXIMUM CUT

# 1 1/8"

# 125%

# MORE PUNCH

WHEN YOU NEED IT.

CUTMASTER  
TRUE SERIES

# 82

RECOMMENDED CUT  
**3/4"**

MAXIMUM CUT

# 1 1/2"

# 100%

# MORE PUNCH

WHEN YOU NEED IT.

CUTMASTER  
TRUE SERIES

# 102

RECOMMENDED CUT  
**1"**

MAXIMUM CUT

# 1 3/4"

# 75%

# MORE PUNCH

WHEN YOU NEED IT.

CUTMASTER  
TRUE SERIES

# 152

RECOMMENDED CUT  
**1 1/4"**

MAXIMUM CUT

# 2"

# 60%

# MORE PUNCH

WHEN YOU NEED IT.

# Truly MORE...

**Truth #1**  
True Confidence

*The CUTMASTER® TRUE™ Series microprocessor controlled front panel LED's assure extreme operator confidence and error free use from setup to clean up.*

**Truth #2**  
True Strength

*The CUTMASTER TRUE Series allows you to work all day at our recommended cut capacity. But when you need that extra punch, you can be confident that it's there.*

**Truth #3**  
True Protection

*As if a 4 year unlimited power supply warranty wasn't enough, the CUTMASTER TRUE Series is the only line of plasma cutting machines that features TRUE GUARD™ – a rugged roll bar for added durability*

**Truth #4**  
True Tip™

*The Thermal Dynamics CUTMASTER TRUE Series plasma system offers the only 60 Amp drag cutting tip on the market today.*

**Truth #5**  
True Flexibility

*The new **MULTI-VOLTAGE** CUTMASTER TRUE Series features the flexible, patented 1Torch®. There's one set of consumable parts for the entire range of machines, lead extensions provide cutting up to 100' (30.5m) from power supply, and the flexibility to move quickly from hand to mechanized cutting with the change of a torch. (Add PCB for CNC interface.)*

**Truth #6**  
True Portability

*The CUTMASTER TRUE Series offers lighter, more portable machines without compromising performance.*



# THERMAL DYNAMICS

## CUTMASTER TRUE™ SERIES 39

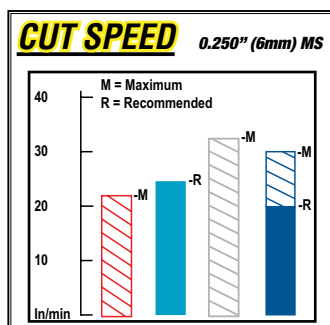
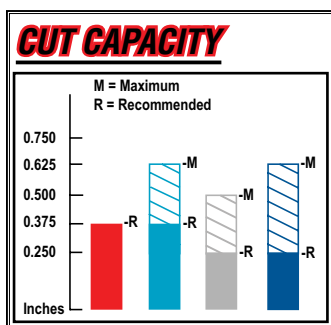


The **CUTMASTER 39** provides the same reliability and performance you have come to expect from the CUTMASTER Series. This 30 Amp unit produces quality cuts from gauge all the way up to maximum cut of 5/8" (15mm). Unlike some of its competition, the CUTMASTER 39 also offers features like auto pilot restart, ATC® torch quick disconnect, and automatic voltage selection.

The CUTMASTER 39 is the most durable 1/4" (6mm) plasma cutting machine on the market today. It is the only system in its class to offer the protection of TRUE GUARD™.

### Applications include:

- Auto Body / Marine Repair
- Plumbing & HVAC
- Home Shop
- Metal Building & Roofing Construction
- Rental Fleets



Graph Key ■ Competitor A ■ Competitor B ■ Competitor C ■ TD



CUTMASTER  
TRUE SERIES

**39**

RECOMMENDED CUT

**1/4"**

MAXIMUM CUT

**5/8"**

**150%**

**MORE  
PUNCH**

WHEN YOU NEED IT.

Max Amperage Output - (Amps)	30
Output Power - (Kw)	2.8
Recommended Cut - Inches (mm)	0.250 (6)
Max Cut - Inches (mm)	0.625 (15)
Pierce Rating - Inches (mm)	0.250 (6)
Input Voltage - (Volts, Phase, Hz)	120-230V, 1, 50/60
Duty Cycle (@40°C)	35% @ 30A, 60% @ 22A
Dimensions (H x W x L) Inches (mm)	15 x 12 x 24 (381 x 305 x 610)
Weight - lbs (kg)	39 (17.7)
Torch Model	SL60
Air Pressure - psi (bar)	65 (4.5)
Flow - Cfm (l/m)	5 (141)
Warranty (Unit/Torch) Parts and Labor	4/1



## **THERMAL DYNAMICS** **CUTMASTER TRUE™ SERIES 52**

The CUTMASTER 52 is the most powerful and lightest weight 1/2" (12mm) machine on the market today.

The CUTMASTER TRUE Series are the only systems that offer the precision of the TRUE Cut Drag Tip Series™. The 60 Amp tip allows the system to drag cut up to 1/4" (6mm) with ease. Giving the absolute best cut quality possible.

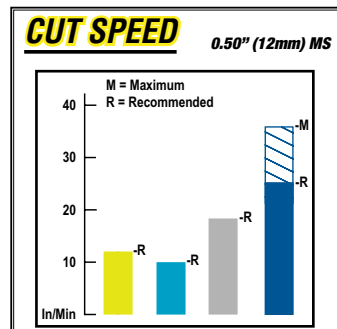
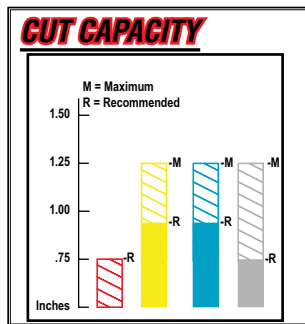
This unit cuts through mild, stainless, or aluminum up to 1 1/8" (30mm) thick. The CUTMASTER 52 combines power with the well known performance and features of the industry-leading 1Torch®.

### **Applications include:**

- **Construction**
- **Maintenance/Repair**
- **Fabrication**

Recommended  
1/2" (12mm)

Maximum  
1 1/8" (30mm)



Graph Key: Competitor A, Competitor B, Competitor C, TD



CUTMASTER  
TRUE SERIES

**52**

RECOMMENDED CUT  
**1/2"**

MAXIMUM CUT  
**1 1/8"**

**125%**  
**MORE PUNCH**  
WHEN YOU NEED IT.

Max Amperage Output - (Amps)	60
Output Power - (Kw)	6.2
Recommended Cut - Inches (mm)	0.500 (12)
Max Cut - Inches (mm)	1.125 (30)
Pierce Rating - Inches (mm)	0.500 (12)
Input Voltage - (Volts, Phase, Hz)	• 208/230 - 460 1/3 Phase 50/60Hz • 400V 3 Phase 50Hz • 600V 3 Phase 50/60Hz
Duty Cycle (@40°C)	40% @ 60A, 60% @ 55A, 100% @ 50A
Dimensions (H x W x L) Inches (mm)	15 x 12 x 24 (381 x 305 x 610)
Weight - lbs (kg)	43 (19.5)
Torch Model	SL60 Hand SL100 Mechanized
Air Pressure - psi (bar)	75 (5.2)
Warranty (Unit/Torch) Parts and Labor	4/1

# THERMAL DYNAMICS

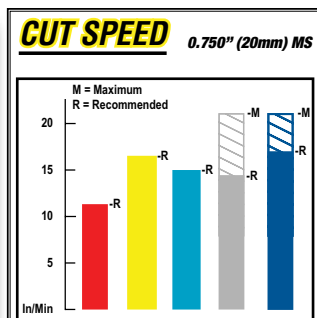
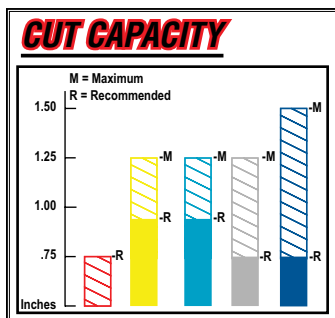
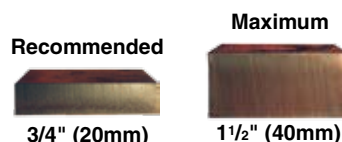
## CUTMASTER® TRUE™ SERIES 82

The CUTMASTER 82 weighs in at a mere 43 lbs. (19.5 kg) almost 50% less than its leading competitor, while still offering superior cutting power.

Don't let the size of this unit fool you, it's more than capable of cutting 3/4" (20mm) with a maximum capability of 1 1/2" (40mm). This unit, like all other TRUE CUTMASTERS, is equipped with the 1Torch®.

### Applications include:

- Heavy Fabrication
- Manufacturing
- Contractors



Graph Key

Competitor A  
Competitor B  
Competitor C  
Competitor D



CUTMASTER  
TRUE SERIES

82

RECOMMENDED CUT

3/4"

MAXIMUM CUT

1 1/2"

100%

MORE  
PUNCH  
WHEN YOU NEED IT.

Max Amperage Output - (Amps)	80
Output Power - (Kw)	9
Recommended Cut - Inches (mm)	0.750 (20)
Max Cut - Inches (mm)	1.500 (40)
Pierce Rating - Inches (mm)	0.625 (15)
Input Voltage - (Volts, Phase, Hz)	<ul style="list-style-type: none"> <li>• 208/230 - 460</li> <li>• 1/3 Phase 50/60Hz</li> <li>• 400V 3 Phase 50Hz</li> <li>• 600V 3 Phase 50/60Hz</li> </ul>
Duty Cycle (@40°C)	40% @ 80A, 60% @ 65A 100% @ 55A
Dimensions (H x W x L) Inches (mm)	15 x 12 x 24 (381 x 305 x 610)
Weight - lbs (kg)	43 (19.5)
Torch Model	SL60 Hand SL100 Mech & Auto
Air Pressure - psi (bar)	70 (4.8)
Flow - Cfm (l/m)	6.7 (189)
Warranty (Unit/Torch) Parts and Labor	4/1

## THERMAL DYNAMICS<sup>®</sup>

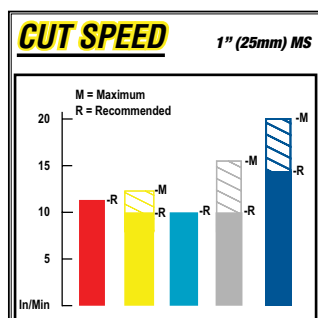
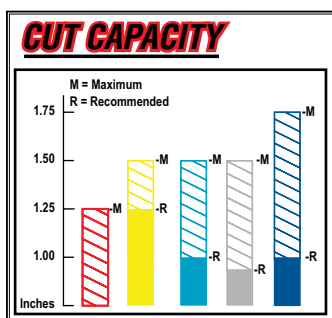
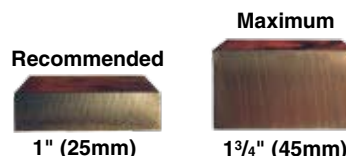
### CUTMASTER<sup>®</sup> TRUE<sup>™</sup> SERIES 102

The CUTMASTER 102 is the fastest cutting 1" (25mm) machine on the market today. This unit's light weight compact design combined with multiple voltage selection makes it the most portable and powerful cutting machine available.

This unit combined with the 1Torch<sup>®</sup> has a maximum cut capacity of 1 3/4" (45 mm). More cut capacity than any other system in its class!

### Applications include:

- Heavy Fabrication
- Manufacturing



Graph Key

Competitor A

Competitor B

Competitor C

Competitor D



CUTMASTER  
TRUE SERIES

# 102

RECOMMENDED CUT

# 1"

MAXIMUM CUT

# 1 3/4"

# 75%

# MORE PUNCH

WHEN YOU NEED IT.

Max Amperage Output - (Amps)	100
Output Power - (Kw)	12
Recommended Cut - Inches (mm)	1.000 (25)
Max Cut - Inches (mm)	1.750 (45)
Pierce Rating - Inches (mm)	0.750 (20)
Input Voltage - (Volts, Phase, Hz)	<ul style="list-style-type: none"> <li>• 208/230 - 460</li> <li>• 1/3 Phase 50/60Hz</li> <li>• 400V 3 Phase 50Hz</li> <li>• 600V 3 Phase 50/60Hz</li> </ul>
Duty Cycle (@40°C)	40% @ 100A, 60% @ TBD 100% @ TBD
Dimensions (H x W x L) Inches (mm)	15 x 12 x 30 (381 x 305 x 762)
Weight - lbs (kg)	62 (28.1)
Torch Model	SL100 Hand, Automated, or Mechanized
Air Pressure - psi (bar)	70 (4.8)
Flow - Cfm (l/m)	7.5 (212)
Warranty (Unit/Torch) Parts and Labor	4/1

# THERMAL DYNAMICS

## CUTMASTER® TRUE™ SERIES 152

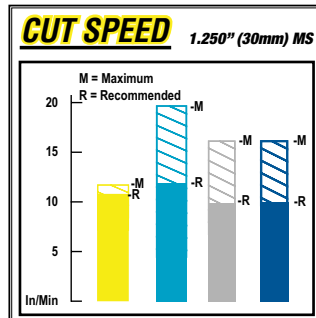
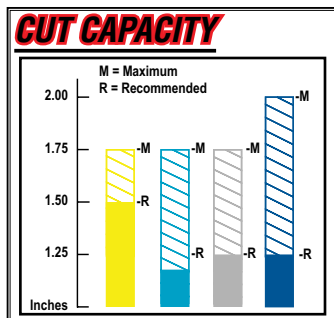
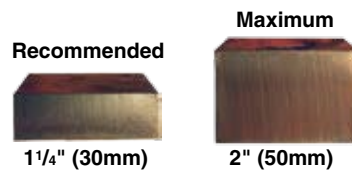


The CUTMASTER 152 is the heavy weight of hand held cutting systems. This unit comes in a compact-light weight package, but don't let that fool you. It offers enough cutting power to cut 2" (50mm) material.

This compact unit, like all other CUTMASTERs, comes standard with the 1Torch®. Providing you with the well known comfort and reliability famous throughout the industry.

### Applications include:

- Heavy Fabrication
- Manufacturing



Graph Key: Competitor A (Yellow), Competitor B (Blue), Competitor C (Grey), Thermal Dynamics (Dark Blue)



CUTMASTER  
TRUE SERIES

# 152

RECOMMENDED CUT

## 1 1/4"

MAXIMUM CUT

# 2"

## 60%

# MORE PUNCH

WHEN YOU NEED IT.

Max Amperage Output - (Amps)	120
Output Power - (Kw)	15.4
Recommended Cut - Inches (mm)	1.250 (30)
Max Cut - Inches (mm)	2.000 (50)
Pierce Rating - Inches (mm)	1.000 (25)
Input Voltage - (Volts, Phase, Hz)	<ul style="list-style-type: none"> <li>• 208/230 - 460</li> <li>• 1/3 Phase 50/60Hz</li> <li>• 400V 3 Phase 50Hz</li> <li>• 600V 3 Phase 50/60Hz</li> </ul>
Duty Cycle (@40°C)	60% @ 120A, 80% @ TBD 100% @ TBD
Dimensions (H x W x L) Inches (mm)	15 x 12 x 30 (381 x 305 x 762)
Weight - lbs (kg)	62 (28.1)
Torch Model	SL100 Hand, Automated, or Mechanized
Air Pressure - psi (bar)	70 (4.8)
Flow - Cfm (l/m)	7.5 (212)
Warranty (Unit/Torch) Parts and Labor	4/1



# ***Superior Performance Features***

**TRUE GUARD™ roll bar provides easy transportation and protects the front and rear of the power supply for unmatched durability.**

**Universal selectable input power from 208 to 460 VAC  $\pm$  10%, single or three phase, 50 or 60 Hz.**

**Lightweight design improves portability (Reduced nearly 50%).**

**Color Coded LED's indicate pressure status and setup errors.**



**All user controls are conveniently located on the front panel.**

**Trigger latch feature prevents hand fatigue during long cuts. Auto Pilot Restart feature instantly reignites the pilot arc while cutting expanded metals.**

**Convenient storage compartment for spare and consumable parts**



**The Industry's only 60 Amp Drag Tip**



**Multiple Torch Capability (Hand, Mechanized, Automation)**

**Note: Features apply to 52,82,102 and 152 models only**

# 1Torch® Consumable Parts Application Guide

## For SL60® and SL100® Manual Cutting and Gouging Operations

### Drag Tip Cutting



The preferred method of cutting light gauge metal up to 1/4" (6mm) thickness. Produces the best cut quality narrowest kerf width, fastest cutting speeds, and with little to no distortion. Traditional drag cutting was limited to 40 Amps or less, now with Thermal Dynamics® TRUE Cut Drag Tip Series™ technology it is possible to cut up to 60 Amps.

For best results, use the Shield Cup with the torch tip in direct contact with the work (up to 60 Amps).

### Standoff Cutting



The preferred method of cutting metal thicker than 1/4" (6mm) and at current levels above 60 Amps. Provides maximum visibility and accessibility. Use the single piece shield cup for 'standoff' cutting (with the torch tip 1/8" to 1/4" from the work piece). Use the shield cup body together with the deflector for extended parts life and improved resistance to reflected heat. This combination provides cutting results similar to the single piece shield cup, as well as easy changeover to gouging or drag shield cutting.

### Gouging Profiles

	Output Range	Depth	Width	Profile
Tip A	40 Amps (max)	Shallow	Narrow	
Tip B	50 - 100 Amps	Deep	Narrow	
Tip C	60 - 120 Amps	Moderate	Moderate	
Tip D	60 - 120 Amps	Shallow	Wide	

1Torch, a trademark of Thermal Dynamics Corporation, is registered with the U.S. Patent and Trademark Office, and is the subject of trademark registrations and pending applications in numerous other countries. For information on trademark registrations of Thermal Dynamics Corporation, contact the local trademark offices in the countries of interest.

### Drag Shield Cutting



This is an operator-friendly method of cutting between 70 to 120 Amps while maintaining a constant standoff distance. For metal thickness greater than 1/4" (6mm), simply drag the shield cap in contact with the work piece. Use the shield cup body with the appropriate drag shield cap matching the current level being used. This method is not recommended for cutting light-gauge sheet metal.

### Gouging



A simple method of metal removal by angling the torch to a lead angle of 35-45 degrees and using a gouging tip. While maintaining a constant standoff distance, this allows for only a partial penetration into the work, thus removing metal from the surface. The amount of current, travel speed, standoff distance, lead angle, and tip size will determine the amount of material removed and the profile of the gouge. You can use the shield cup body with either the gouging shield cap or the shield deflector. Also, you can use the single piece shield cup.

## Ordering Information

Product Description	Catalog No.		Catalog No.		
<b>Plasma Cutting Systems</b>	<b>110/230V</b>		Note: All Cutmaster True Series systems are designed to accept multi-voltage input; they can be ordered pre-configured for the voltage most likely to be used. The two configurations of catalog numbers listed are set up so that the machine is ordered in the configuration most often used by the individual customer, so that they do not need to add or change input power cable to operate upon receipt of the machine.		
<b>CUTMASTER® 39</b> with SL60® 75° hand torch, 20 ft. (6.1m) lead	<b>1 phase</b>				
	<b>1-3830</b>				
	<b>208/230V</b>	<b>460V</b>	<b>208/230V</b>	<b>460V</b>	
	<b>1 Phase</b>	<b>3 Phase</b>	<b>1 Phase</b>	<b>3 Phase</b>	
<b>CUTMASTER 52</b> with SL60 75° hand torch, 20 ft. (6.1m) lead	<b>1-5130-1</b>	<b>1-5130-2</b>	<b>CUTMASTER 82</b> with SL60 75° hand torch, 20 ft. (6.1m) lead	<b>1-1130-1</b>	<b>1-1130-2</b>
<b>CUTMASTER 52</b> with SL60 75° hand torch, 50 ft. (15.2m) lead	<b>1-5131-1</b>	<b>1-5131-2</b>	<b>CUTMASTER 82</b> with SL60 75° hand torch, 50 ft. (15.2m) lead	<b>1-1131-1</b>	<b>1-1131-2</b>
<b>CUTMASTER 52</b> with SL100® 180° machine torch, 25 ft. (7.6m) lead*	<b>1-5132-1</b>	<b>1-5132-2</b>	<b>CUTMASTER 82</b> with SL100 180° machine torch, 25 ft. (7.6m) lead*	<b>1-1132-1</b>	<b>1-1132-2</b>
<b>CUTMASTER 52</b> with SL100 180° machine torch, 50 ft. (15.2m) lead*	<b>1-5133-1</b>	<b>1-5133-2</b>	<b>CUTMASTER 82</b> with SL100 180° machine torch, 50 ft. (15.2m) lead*	<b>1-1133-1</b>	<b>1-1133-2</b>
<b>CUTMASTER 102</b> with SL100 75° hand torch, 20 ft. (6.1m) lead	<b>1-1330-1</b>	<b>1-1330-2</b>	<b>CUTMASTER 152</b> with SL100 75° hand torch, 20 ft. (6.1m) lead	<b>1-1730-1</b>	<b>1-1730-2</b>
<b>CUTMASTER 102</b> with SL100 75° hand torch, 50 ft. (15.2m) lead	<b>1-1331-1</b>	<b>1-1331-2</b>	<b>CUTMASTER 152</b> with SL100 75° hand torch, 50 ft. (15.2m) lead	<b>1-1731-1</b>	<b>1-1731-2</b>
<b>CUTMASTER 102</b> with SL100 180° machine torch, 25 ft. (7.6m) lead*	<b>1-1332-1</b>	<b>1-1332-2</b>	<b>CUTMASTER 152</b> with SL100 180° machine torch, 25 ft. (7.6m) lead*	<b>1-1732-1</b>	<b>1-1732-2</b>
<b>CUTMASTER 102</b> with SL100 180° machine torch, 50 ft. (15.2m) lead*	<b>1-1333-1</b>	<b>1-1333-2</b>	<b>CUTMASTER 152</b> with SL100 180° machine torch, 50 ft. (15.2m) lead*	<b>1-1733-1</b>	<b>1-1733-2</b>
<b>Torch Accessories</b>	<b>Torch Leads Packages</b>		<b>Auto</b>	<b>Mech.</b>	<b>Hand</b>
Automation Interface Kit (TRUE Series 82,102 and 152)	9-8311				
Pinion Assembly	7-2827				
			SL100, 180° 5' (1.5m) Torch/Leads	7-5213	
			SL100, 180° 10' (3.0m) Torch/Leads	7-5214	
			SL100, 180° 25' (7.6m) Torch/Leads	7-5215	
			SL100, 180° 50' (15.2m) Torch/Leads	7-5216	
			SL60 20 ft. (6.1m) Torch/Leads		7-5204
			50 ft. (15.2m) Torch/Leads		7-5205
			SL100 20 ft. (6.1m) Torch/Leads		7-5206
			50 ft. (15.2m) Torch/Leads		7-5208

\*Systems include machine torch with 1-3/8" (34.9mm) diameter/32 pitch, rack mounting tube, hand pendant control and pinch block. Pinion assembly to be ordered as an accessory.

## Selection Guide



Current Range	Mode Of Operation	Amps	Electrode	Start Cartridge	Tip	Shield Cup	Shield Cup Body	Drag Shield Cup	Deflector	Gouging Shield Cap
20-40 Amps	Drag Tip / Cutting	20A			9-8205	9-8218				
		30A			9-8206	9-8218				
		40A			9-8207	9-8218				
	Standoff Cutting	20A			9-8205		9-8237		9-8243	
		30A			9-8206		9-8237		9-8243	
		40A			9-8207		9-8237		9-8243	
50-60 Amps	Standoff Cutting	40A			9-8208	9-8218			9-8243	9-8241
		40A			9-8208		9-8237			
		40A			9-8208		9-8237			
	Drag Tip Cutting	60A			9-8252	9-8218				
		50-55A			9-8209	9-8218				
		60A			9-8210		9-8237		9-8243	
	Drag Shield Cutting	50-55A	9-8215	9-8213	9-8209		9-8237	9-8235		
		60A			9-8210		9-8237	9-8235		
	Gouging	Tip A			9-8225		9-8237			
		Tip B			9-8226		9-8237			9-8241
70-100 Amps	Standoff Cutting	70A			9-8231	9-8218				
		80A			9-8211	9-8218				
		90A-100A			9-8212	9-8218				
	Drag Shield Cutting	70A	9-8215	9-8213	9-8231		9-8237	9-8236	9-8243	
		80A			9-8211		9-8237	9-8236	9-8243	
		90A-100A			9-8212		9-8237	9-8236	9-8243	
	Gouging	Tip B			9-8226		9-8237			9-8241
		Tip C			9-8227		9-8237			9-8241
		Tip D			9-8228		9-8237			9-8241
120 Amps	Standoff Cutting	120A			9-8253		9-8237		9-8243	
	Drag Shield Cutting	120A	9-8215	9-8213	9-8253		9-8237		9-8243	
	Gouging	Tip E			9-8254		9-8237		9-8243	9-8241





# Accessories

## TORCH CUTTING GUIDES / GUIDE KITS

### Cutting Guide Kit (Deluxe)

Cat. No. 7-8910

Cuts circles from 2.125" (54mm) to 41.5" (1054mm) with proper cutting attachments. This kit includes easy add-on attachments to fit most Thermal Dynamics torches for precise straight line, circle cutting and beveling. Includes Carrying Case, Radius/Roller Kit (7-7501), Circle Cutting Guide (7-3291), Magnetic Pivot, Suction Pivot.



### Circle Cutting Guide Kit

Cat. No. 7-3291

Cuts 2.125" (54mm) to 27.75" (705mm) circles (using magnetic attachment) when cutting or beveling is required. For use with most Thermal Dynamics torches. Guide shown with optional pivot (7-3148).



### Radius / Roller Cutting Guide Kit

Cat. No. 7-7501

This easy-to-use guide cuts circles from 3" (76mm) up to 28.752" (730mm). Maintains a consistent height off the work piece whether you are using the circle cutting attachment for cutting circles or the roller guide feature to improve your straight-line cutting. Both novices and experts will see noticeable improvement in quality, speed, and parts life. Can be used with most Thermal Dynamics torches.



### Straight Line Cutting Guide

Cat. No. 7-8911

Introducing a new cutting guide accessory suitable for all hand torches. This versatile, straight line cutter is for hand held systems and it cuts vertical, 90° or bevel cuts. Its consistent standoff improves cut quality and maximizes overall performance. Produces more efficient straight line cuts.

Lightweight, minimum set up time, and no power required. Magnetic mounts ensure placement and ease of use. Optional suction plates available for non-magnetic applications (i.e. aluminum and stainless steel). The Cutting Guide Kit includes: 4 ft. (1.2mm) standard rail Torch Holder and Bushing Heavy Duty Magnets (2 ea.) Slide Assembly Wheels and Fasteners. Optional 4 ft. (1.2mm) extensions (7-7971) available.



### CUTMASTER® TRUE Standoff Cutting Guides

Cat. No. 9-8281 (CUTMASTER 52,82,102 and 152)

New standoff guides designed to fit the SL60 and SL100 torches specific to the CUTMASTER TRUE™ Series systems. The standoff is preset.



## MISCELLANEOUS TORCH ACCESSORIES

### Leather Lead Covers

15 ft. (4.6m) 9-1258

20 ft. (6.1m) 9-1260

25 ft. (7.6m) 9-1270

50 ft. (15.2m) 9-1280

These lead covers are suitable for both 1Torch® and SureLok® leads. Snaps make it easy to install. For wider torches, consider snapping two covers together width wise.



### Trigger Guard Guides

1Torch (SL60 and SL100)

Cat. No. 9-8420 - Short Trigger Guard

Cat. No. 9-8421 - Long Trigger Guard



These guards offer additional protection from accidental activation or damage to the torch switch.

### Remote Pendant Control

Cat. No. 7-3460 - 20 ft. (6.1m)

Remote Pendant Control for your mechanized application.



### Hand Pendant Extension

Cat. No. 7-7744 - 25 ft. (7.6m)

## **ATC® Lead Extensions**

15 ft. (4.6m) 7-7544  
 25 ft. (7.6m) 7-7545  
 50 ft. (15.2m) 7-7552

Available for any system using 1Torch with ATC Quick Disconnect. Leads Extensions enable you to customize your lead length to suit the cutting job.



## **AIR FILTER / AIR FILTER KITS**

For improved consumable parts life and overall performance, Thermal Dynamics recommends Air Filter Kits be used on all plasma cutting systems.

### **Single Stage Air Filter Kit**

Cat. No. 7-7507 (Filter Body 9-7740, Hose 9-7742, Filter Element 9-7741)

For use with shop compressed air systems, this in-line filter will not allow moisture or water to pass through the filter element even if it becomes completely saturated. This hi-tech filter element actually blocks the absorption of water to increase performance and improve consumable parts life.



### **Two Stage Air Filter**

Cat. No. 9-9387



## **PORTABLE GEAR**

### **Multi-Purpose Cart**

Cat. No. 7-8888

Designed for most portable manual cutting systems such as the PakMaster or CUTMASTER®, or any similar sized systems.



This rugged steel cart has easy rolling 8" (203mm) diameter wheels along with 3" (76mm) front mounted casters. This cart also serves as an excellent showroom display stand.

## **MISCELLANEOUS ACCESSORIES**

### **Welding Gloves**

Cat. No. 9-1250



### **Plasma Cutting Techniques DVD**

Cat. No. 9-1253



## **AUTOMATION ACCESSORIES**

### **Automation Interface Kit**

Cat. No. 9-8311 - For CUTMASTER TRUE™ Series (82, 102, and 152)

### **CNC Interface Cable**

25 ft. (7.6m) 9-8312  
 50 ft. (15.2m) 9-8313

### **Pinion Assembly**

Cat. No. 7-2827



WHEN YOU NEED IT.

## **Sales**

*At Thermal Dynamics®, we work hard to provide the product information, product demonstrations, Technical expertise, and service your business expects. Thermal Dynamics' District Business Managers work closely with welding distributors across the country to provide product information, demos and training.*

*When you need product information or want to order our products, contact your local Thermal Dynamics Authorized Distributor. For a list of distributors in your area, call our Customer Care Center at 1-800-426-1888.*

## **Literature Requests**

*Product literature, operating manuals, and service manuals are all available through our distributors or on our website.*

## **Technical & Application Product Services**

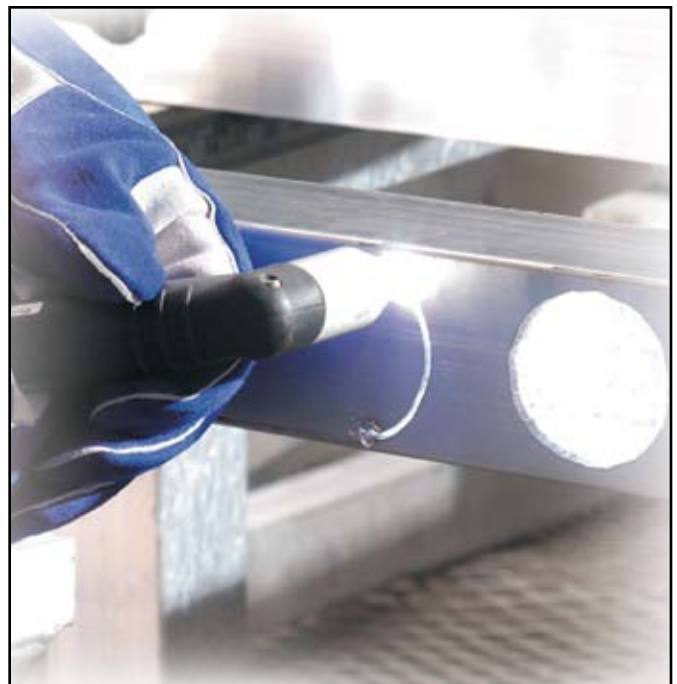
*Our Technical Service specialists are some of the most valued and experienced in the industry. They can provide assistance with both troubleshooting day-to-day technical issues and cutting process expertise. Contact Technical Service at 1-800-PLASMA2 (1-800-752-7622).*

*In addition, we have Technical Sales Managers available to conduct sales and service training schools. Contact your Thermadyne District Business Manager.*

## **Service & Repair**

*Thermal Dynamics products either meet or exceed industry standards, and our torches and power supplies are backed with excellent warranties. With each system or torch, we include an Operating Manual which contains basic troubleshooting and parts replacement procedures. Service Manuals are also available by request to service technicians familiar with high voltage, high power electronics. Service Manuals cover complex troubleshooting procedures and include schematics.*

*Your local Distributor may also provide on-site service for the products they sell. Additionally, we have a network of authorized independent service centers across the country where you can take your equipment for service. For the service center nearest you, contact Thermal Dynamics' Customer Care Center at 1-800-426-1888.*







## ***How to Contact Us***

### Customer Care Center

**1-800-426-1888**

**Fax 1-800-535-0557**

### Automation Customer Care Center

**1-866-279-2628**

**Fax 1-800-535-0557**

### International Customer Care Center

**1-905-827-9777**

**Fax 1-905-827-9797**

### Technical & Application Product Services

**1-800-PLASMA2 (1-800-752-7622)**

### Copy Center

**1-603-298-5711**

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Customer -

**tdcparts@thermadyne.com**

### Website:

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# THERMAL DYNAMICS®

## Professional



## THERMAL DYNAMICS

### CUTMASTER™ TRUE™ SERIES

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